

**Source:** Prestolite Leece-Neville Heavy Duty Systems  
**Bulletin No:** TSB-1232 **Date:** October 23, 2023  
**Models:** M125R2002SEPN (3668608C91)  
**Subject:** Terminal identification to replace with  
M110R2606SE (M110606) or M110R2610SE (M110610)



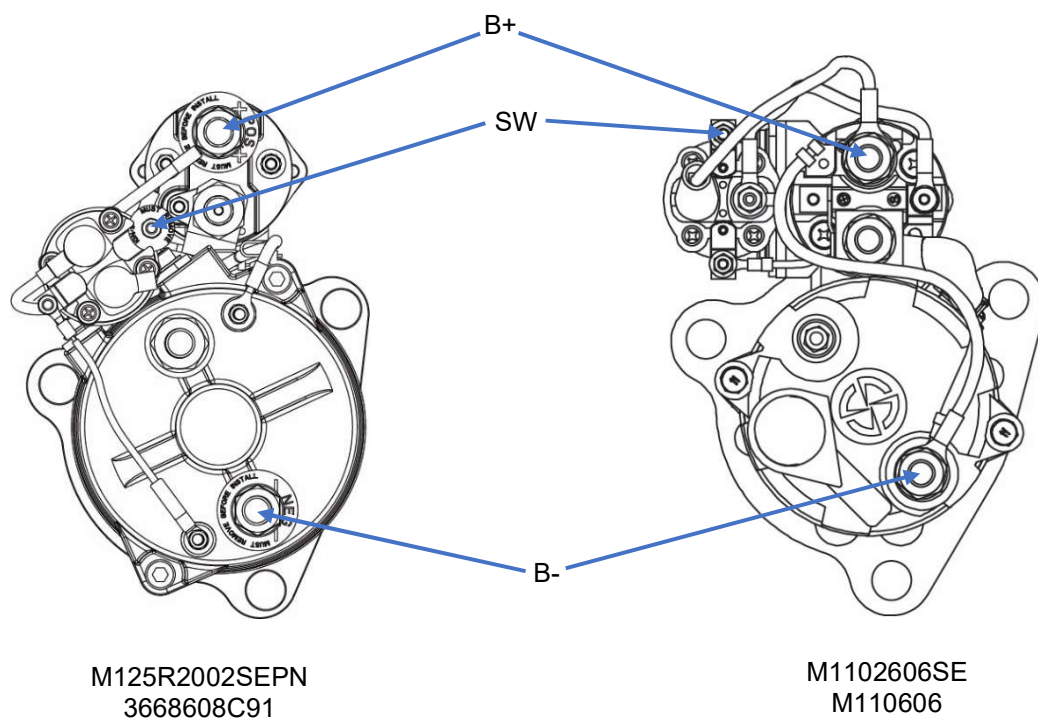
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Terminal identification to replace M125R2002SEPN with M110R2606SE (M110606) or M110R2610SE (M110610).



M125R2002SEPN has a 14T pinion with an offset nose housing.  
The replacements M105R2606SE or M110R2610SE has a 12T pinion without an offset flange housing.  
Replacement starters is a compatible replacement.

It may be necessary to rotate the IMS relay on the replacement starter.  
See TSB-1158 for flange and IMS relay rotation instructions.

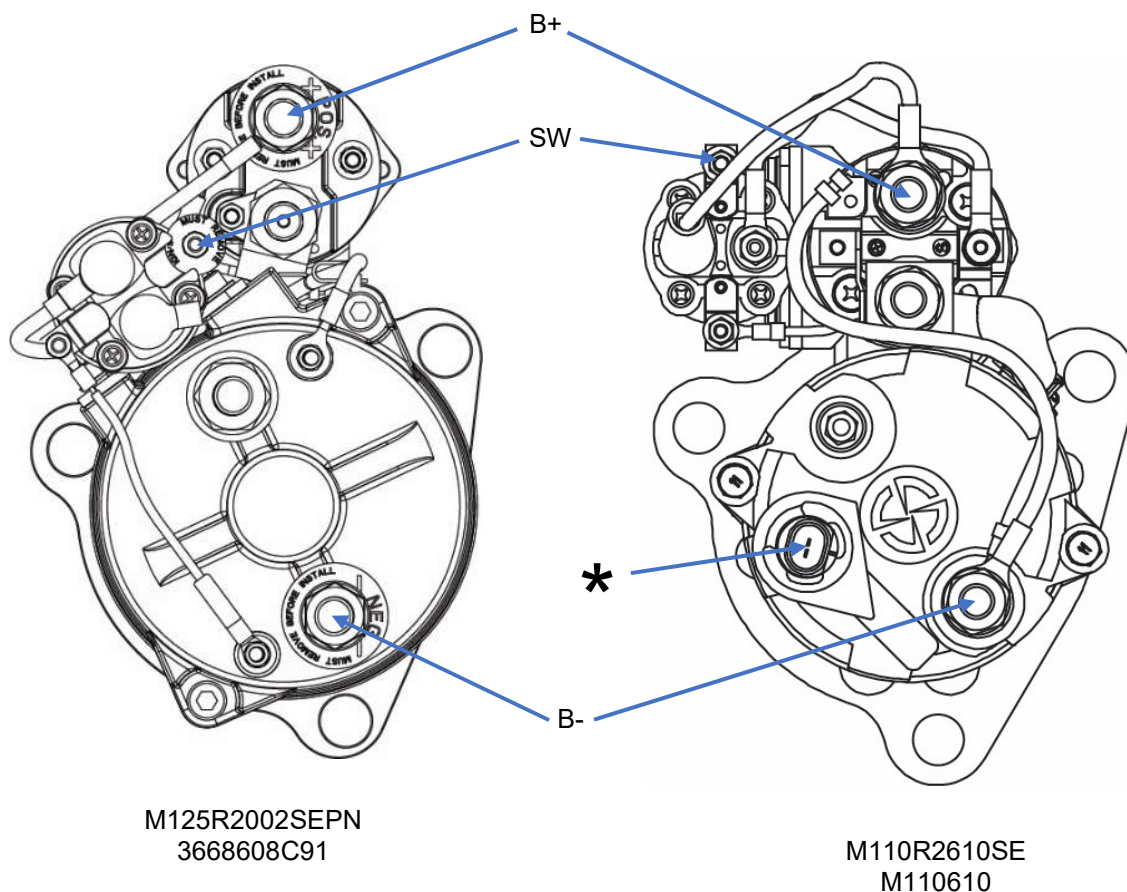


**Important:** The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at [www.prestolite.com](http://www.prestolite.com), or contact our technical service department at:



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\* Connection to over crank protection plug is not required for operation.

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